



FIG. IA

FORMATION OF ANODE AND GENTLE SLOPING BARRIER

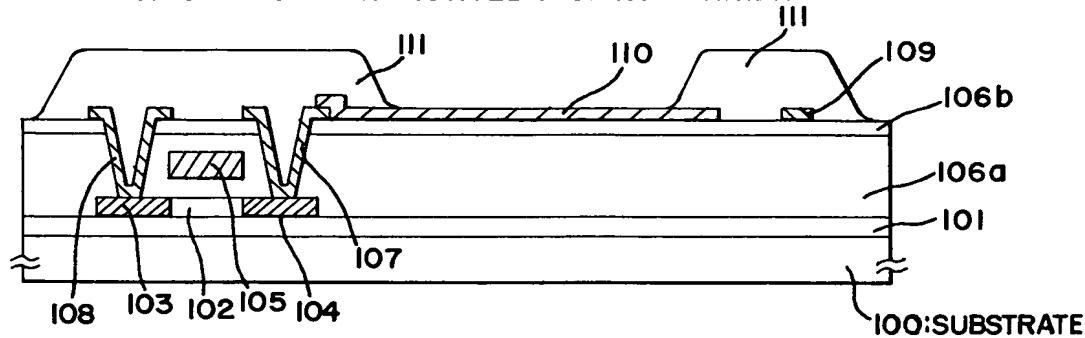


FIG. IB

SPONGE WASHING OF SURFACE OF ANODE

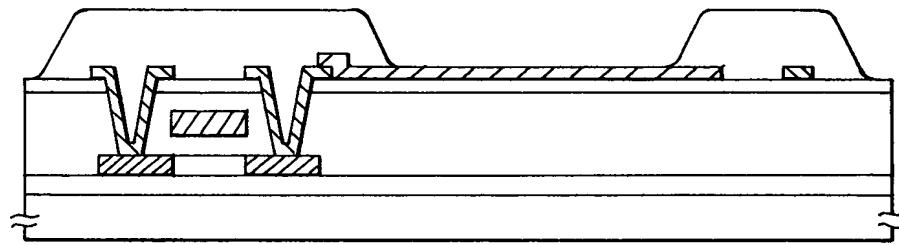


FIG. IC

VACUUM HEATING IMMEDIATELY BEFORE LAYER CONTAINING ORGANIC COMPOUND IS FORMED

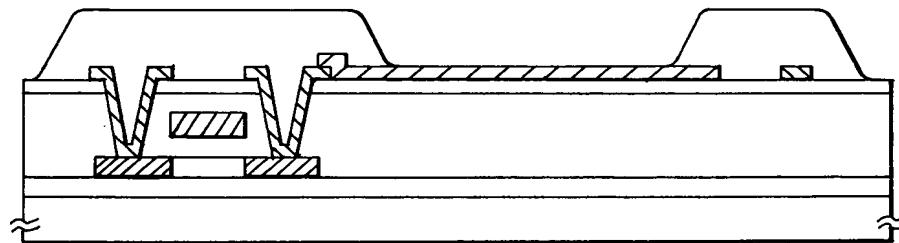
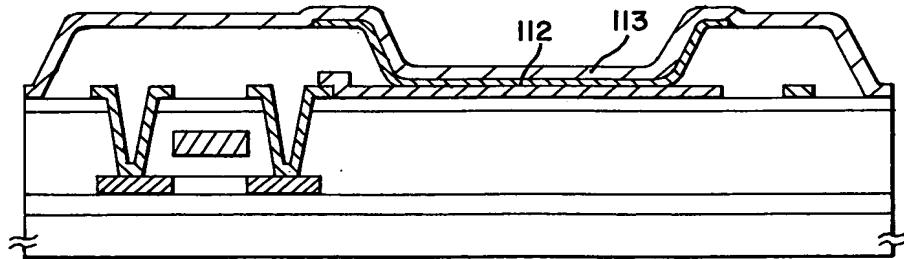


FIG. ID

FORMATION OF LAYER CONTAINING ORGANIC COMPOUND, AND CATHODE



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FIG.2A

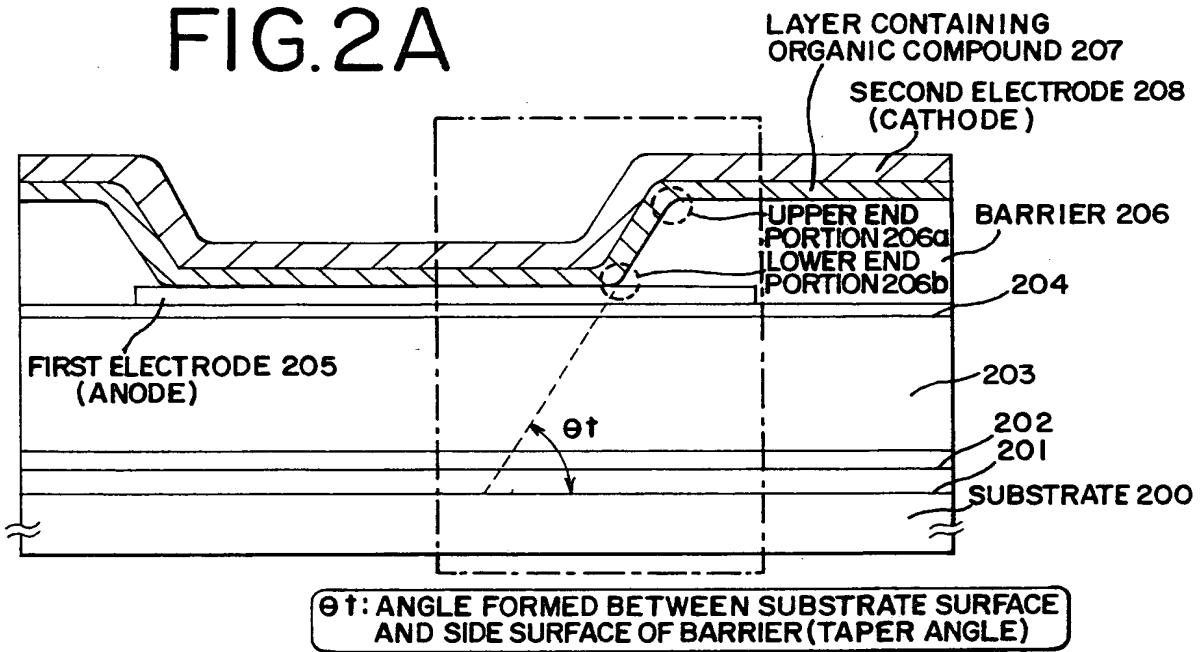


FIG.2B

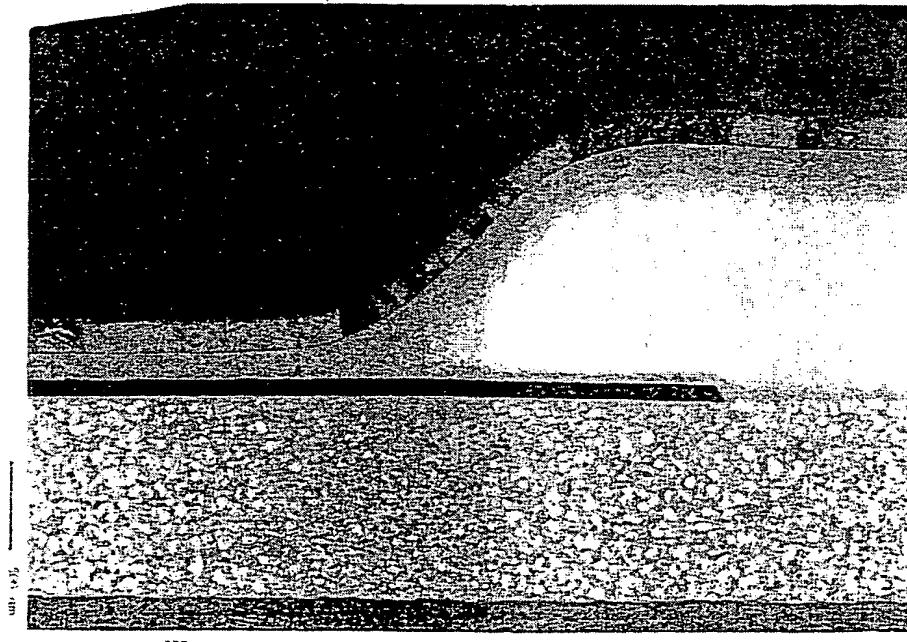


FIG.3

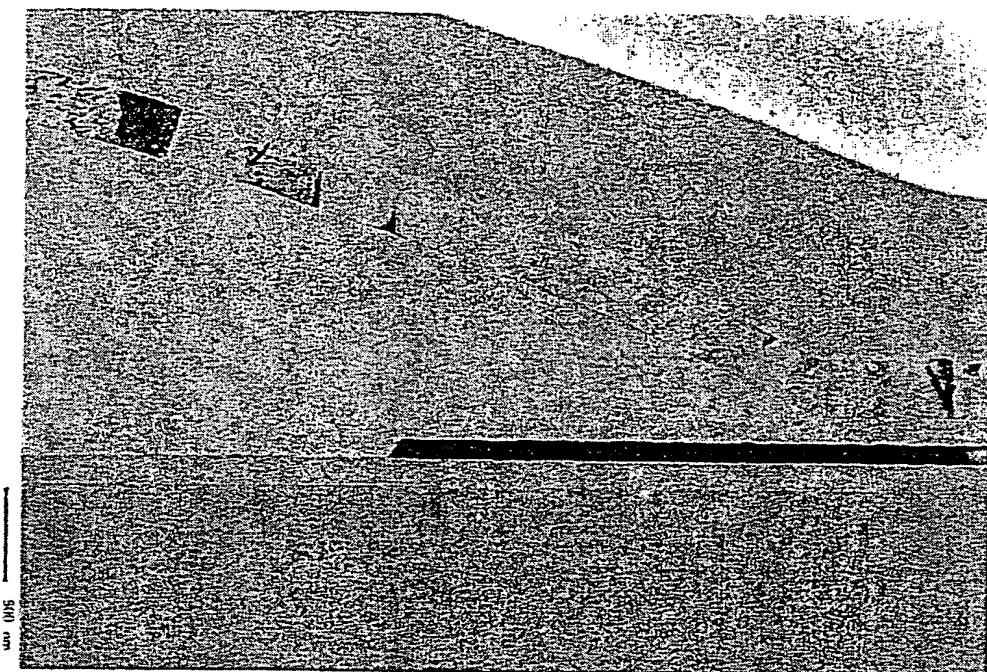


FIG.4

CHANGE OF AMOUNT OF SHRINK WITH TIME PASSING
UNDER 65°C AND % RH

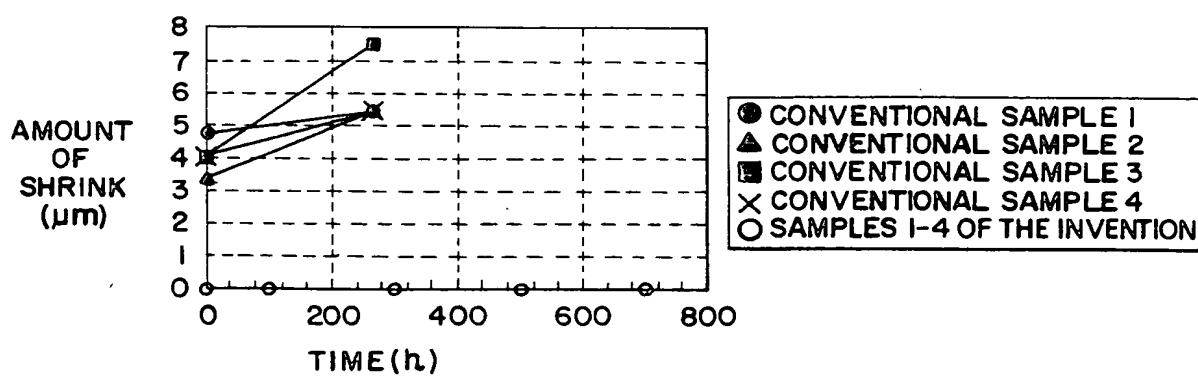


FIG.5 DIFFERENT CHARACTERISTIC ACCORDING TO WASHING CONDITIONS

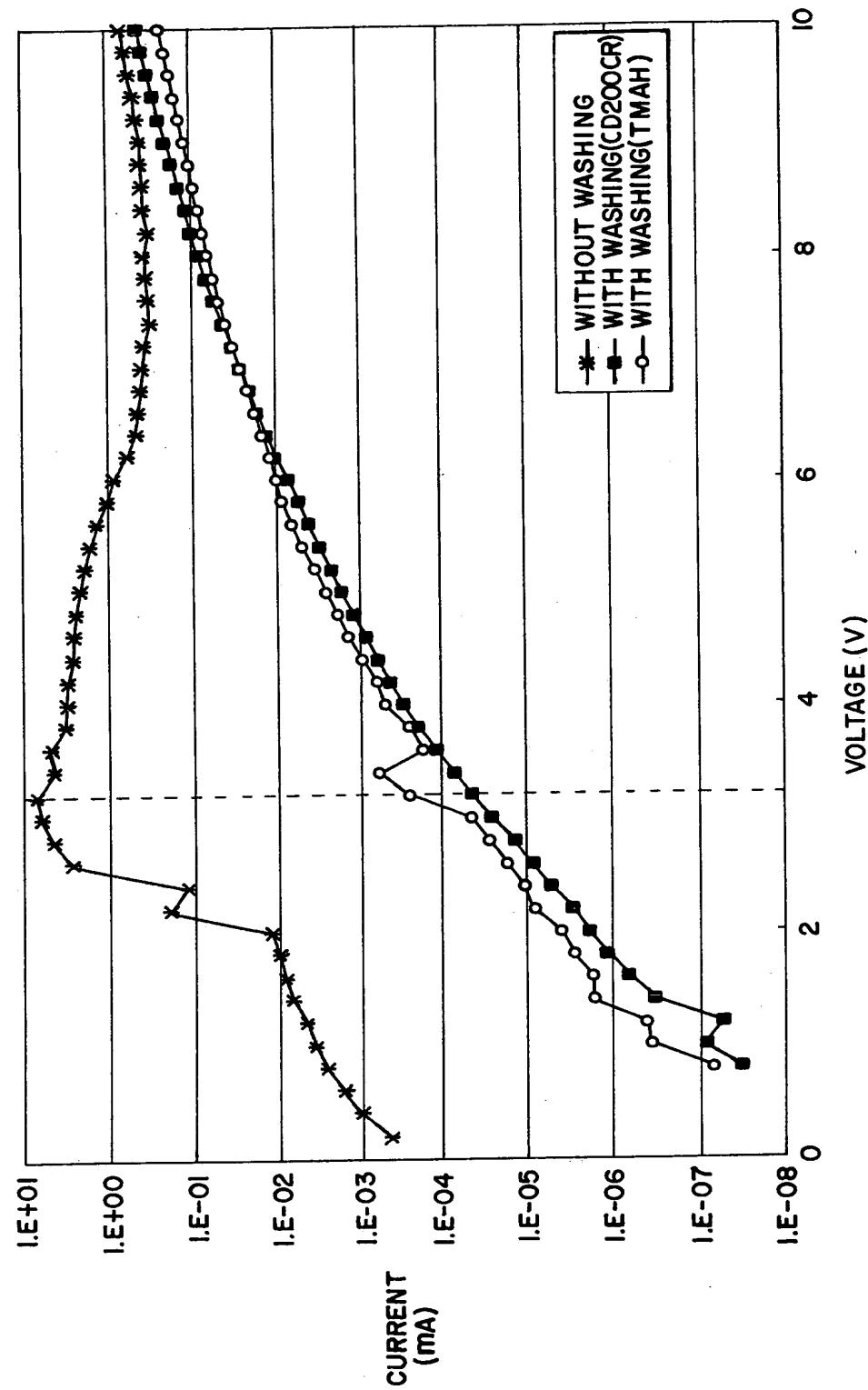


FIG.6A

SPONGE WASHING OF SURFACE OF ANODE

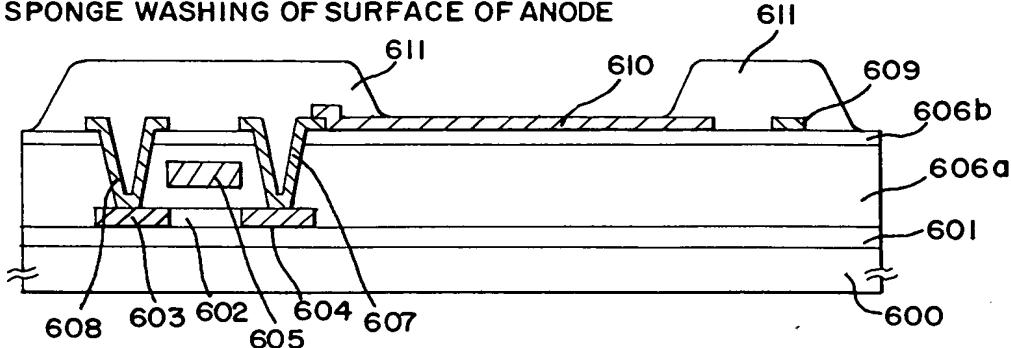
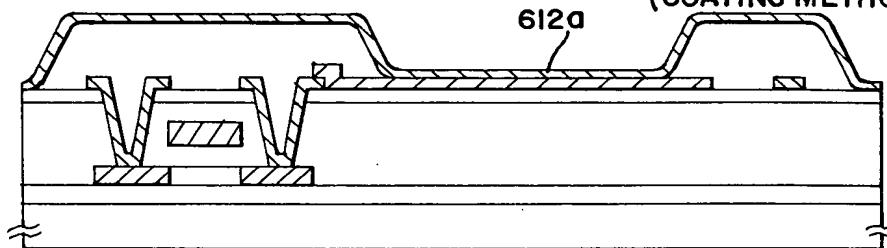
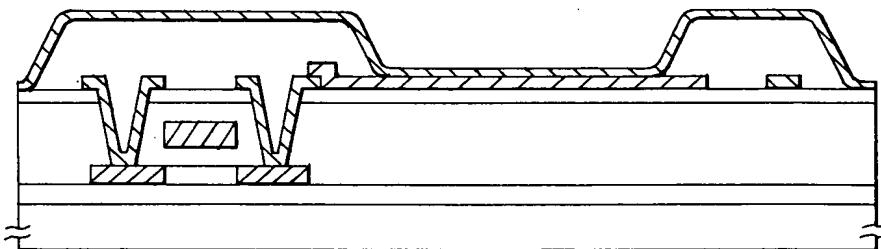
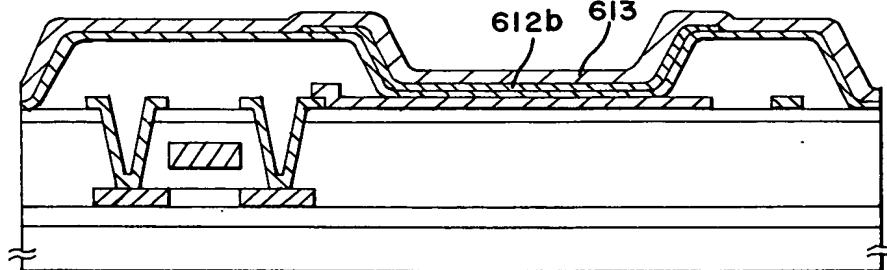
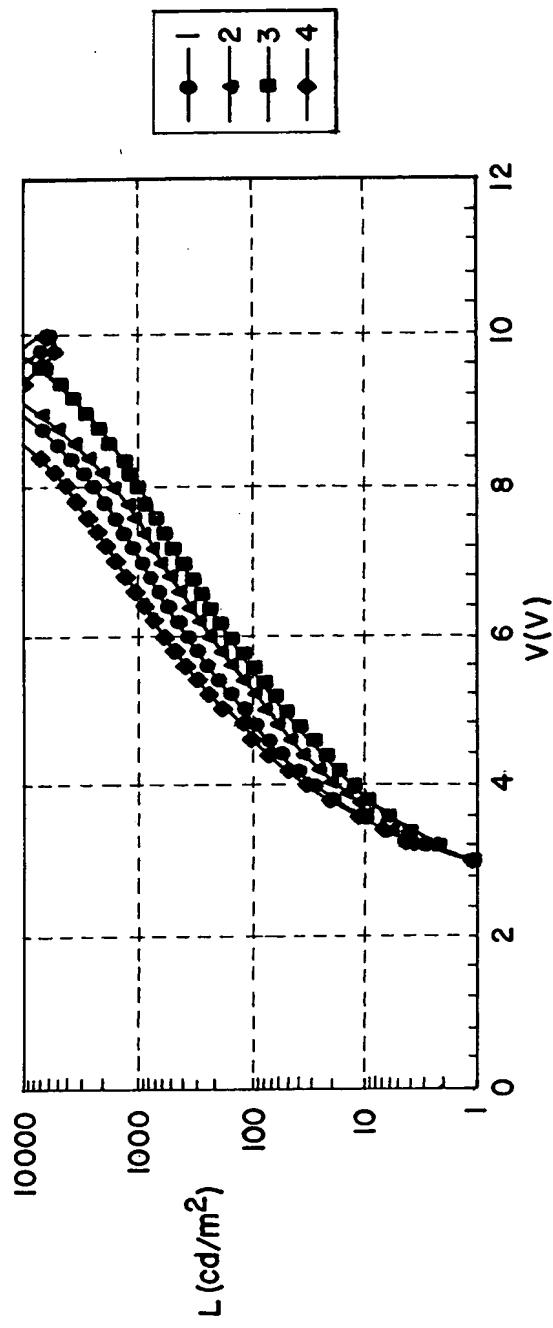
**FIG.6B**FORMATION OF FIRST LAYER CONTAINING ORGANIC COMPOUND
(COATING METHOD)**FIG.6C**VACUUM HEATING IMMEDIATELY BEFORE SECOND LAYER CONTAINING
ORGANIC COMPOUND IS FORMED**FIG.6D**FORMATION OF SECOND LAYER CONTAINING ORGANIC COMPOUND,
AND CATHODE (VAPOR DEPOSITION METHOD)

FIG. 7 LUMINANCE VS. VOLTAGE



| VACUUM BAKING CONDITION | | | |
|-------------------------|-------------|--------------|--------------|
| | TEMPERATURE | HEATING TIME | COOLING TIME |
| ELEMENT 1 | 170°C | 4.5 HOURS | 30 MINUTES |
| ELEMENT 2 | 250°C | 30 MINUTES | 30 MINUTES |
| ELEMENT 3 | 270°C | 30 MINUTES | 30 MINUTES |
| ELEMENT 4 | 170°C | 30 MINUTES | 30 MINUTES |

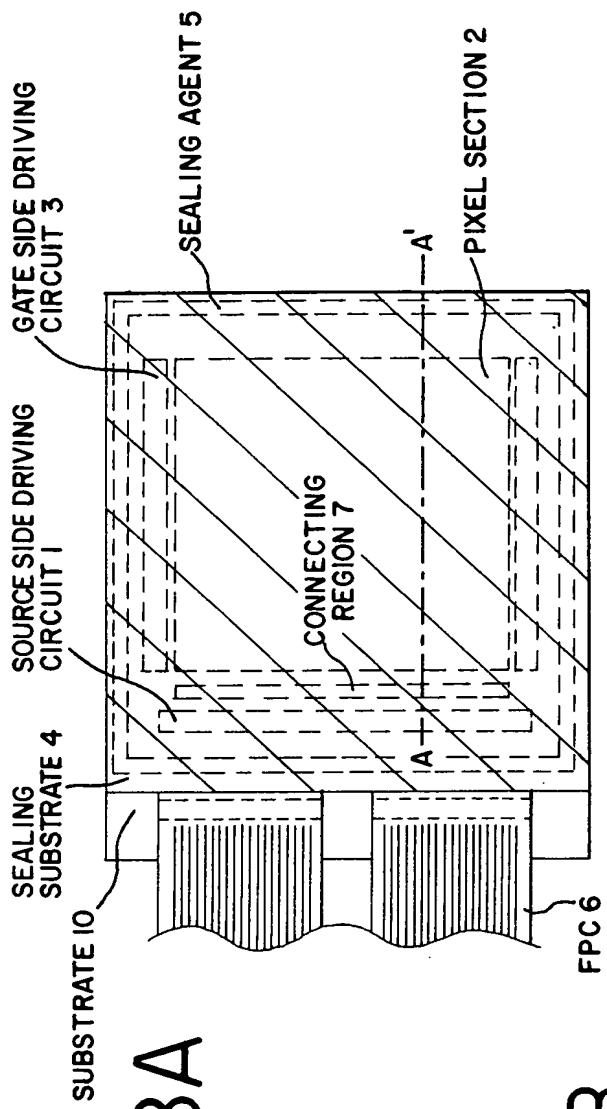


FIG. 8A

FIG. 8B

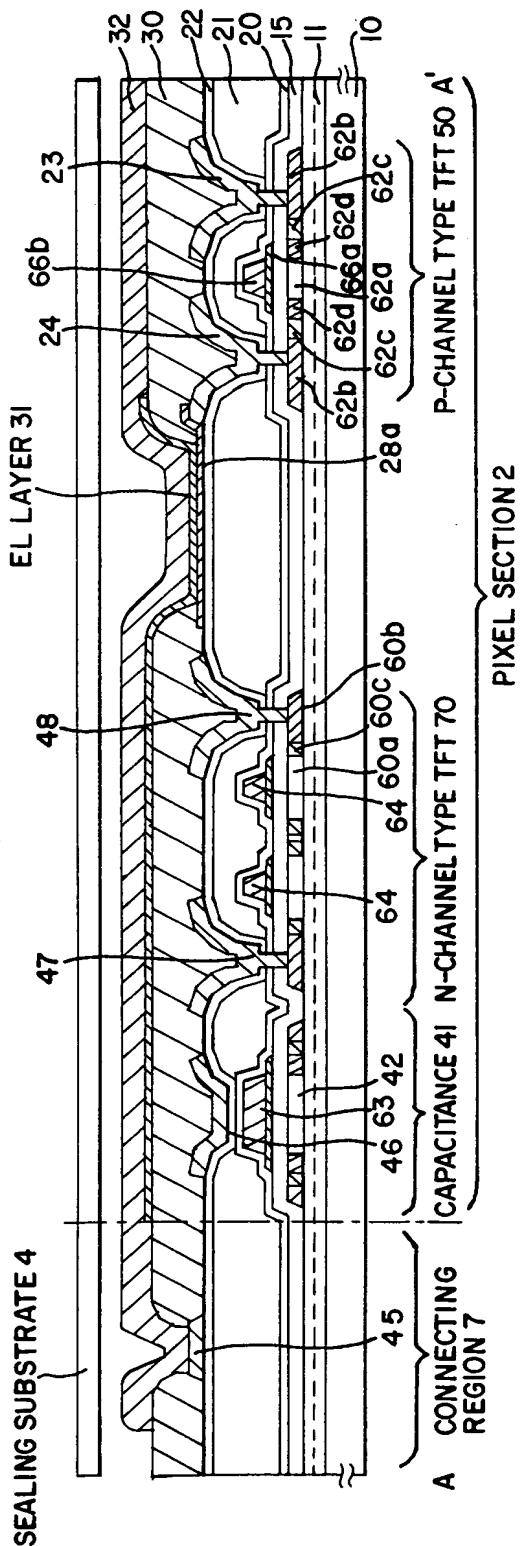


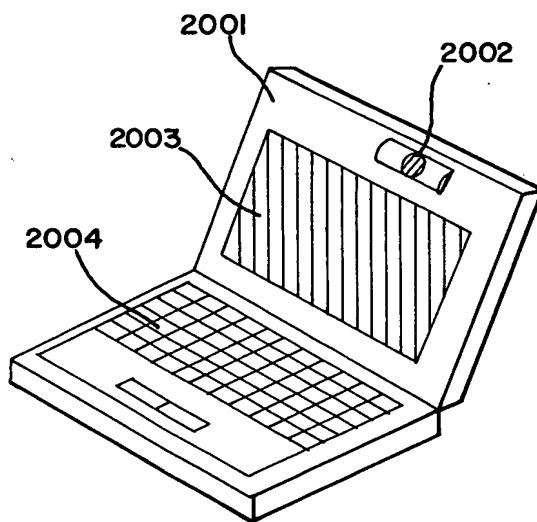
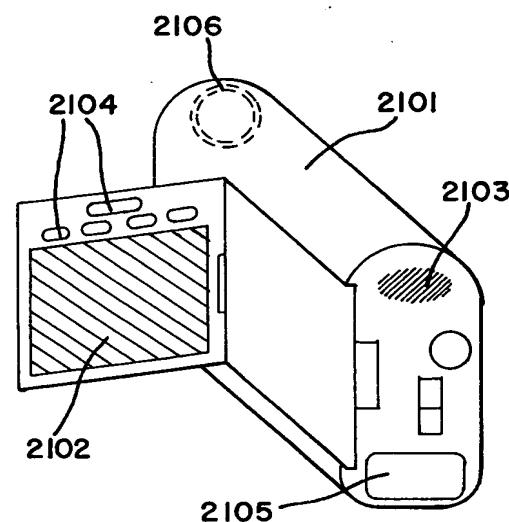
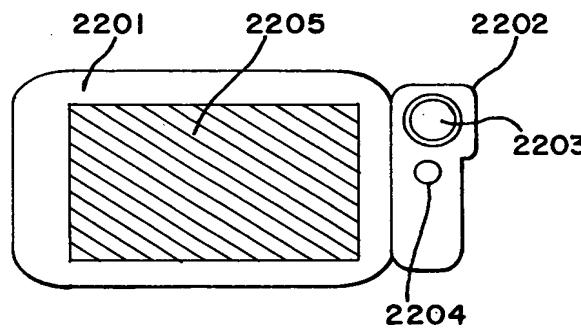
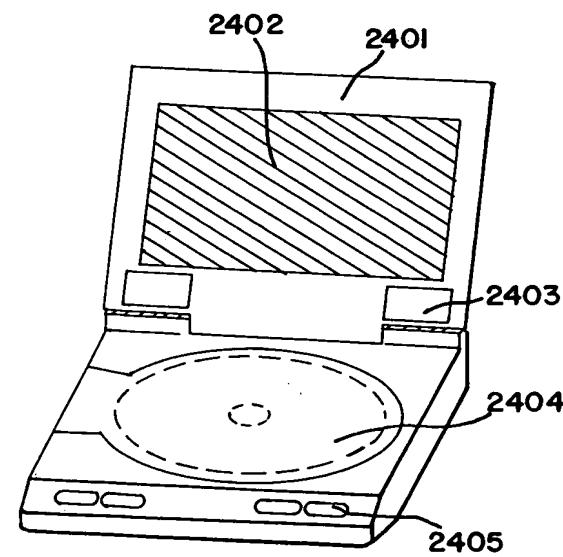
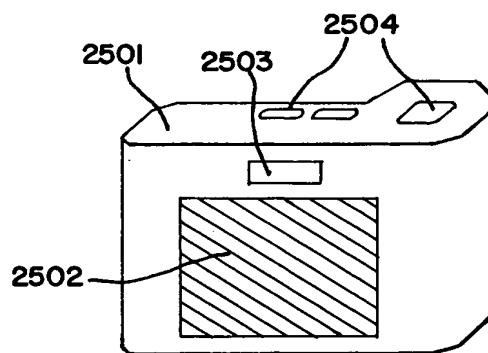
FIG.9A**FIG.9B****FIG.9C****FIG.9D****FIG.9E**

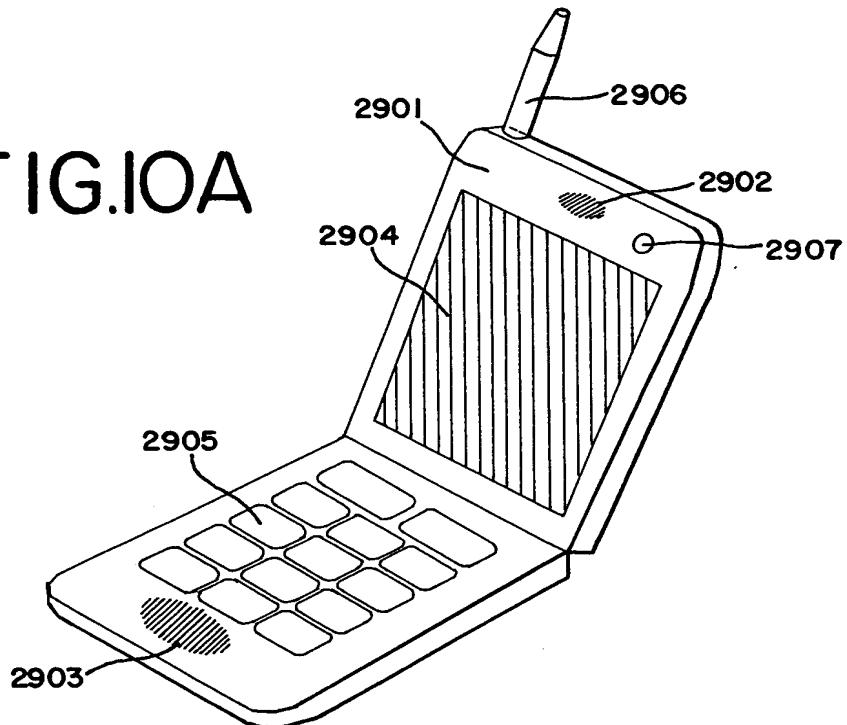
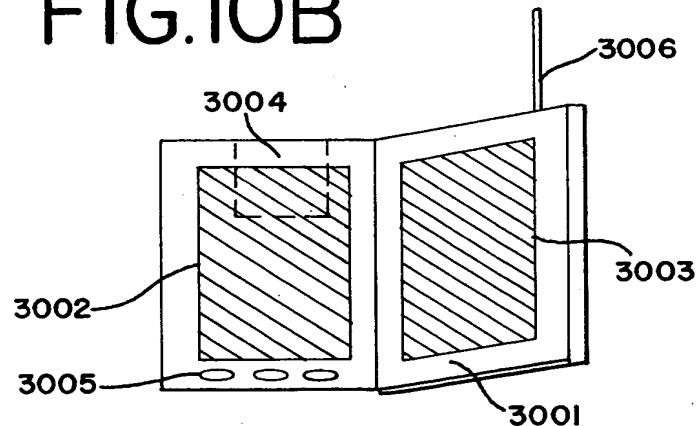
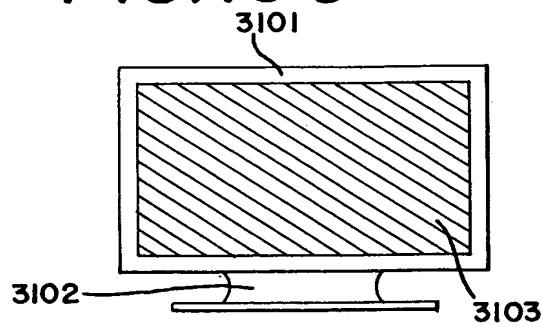
FIG.10A**FIG. 10B****FIG. 10C**

FIG.IIA

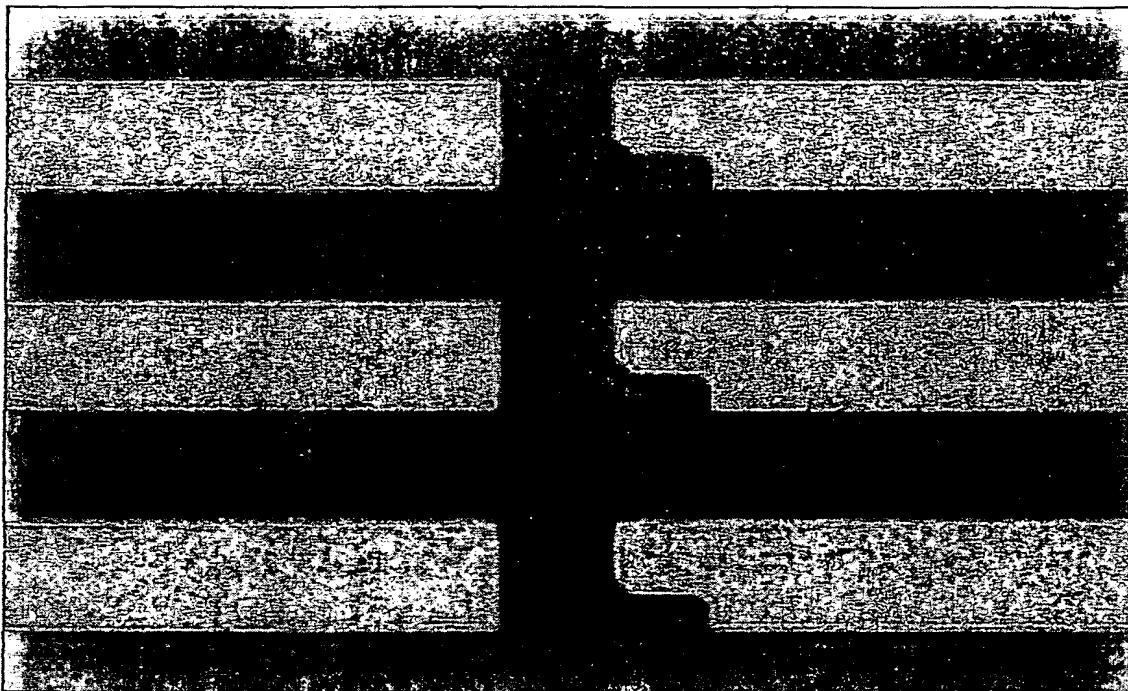


FIG.IIB

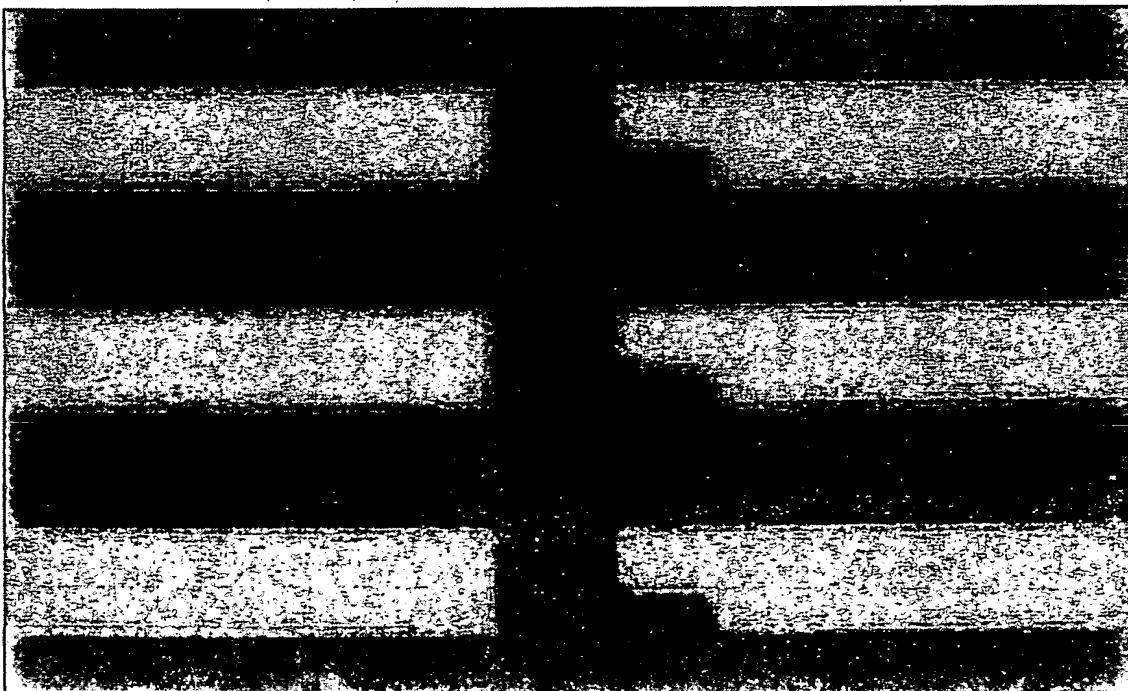


FIG.12A

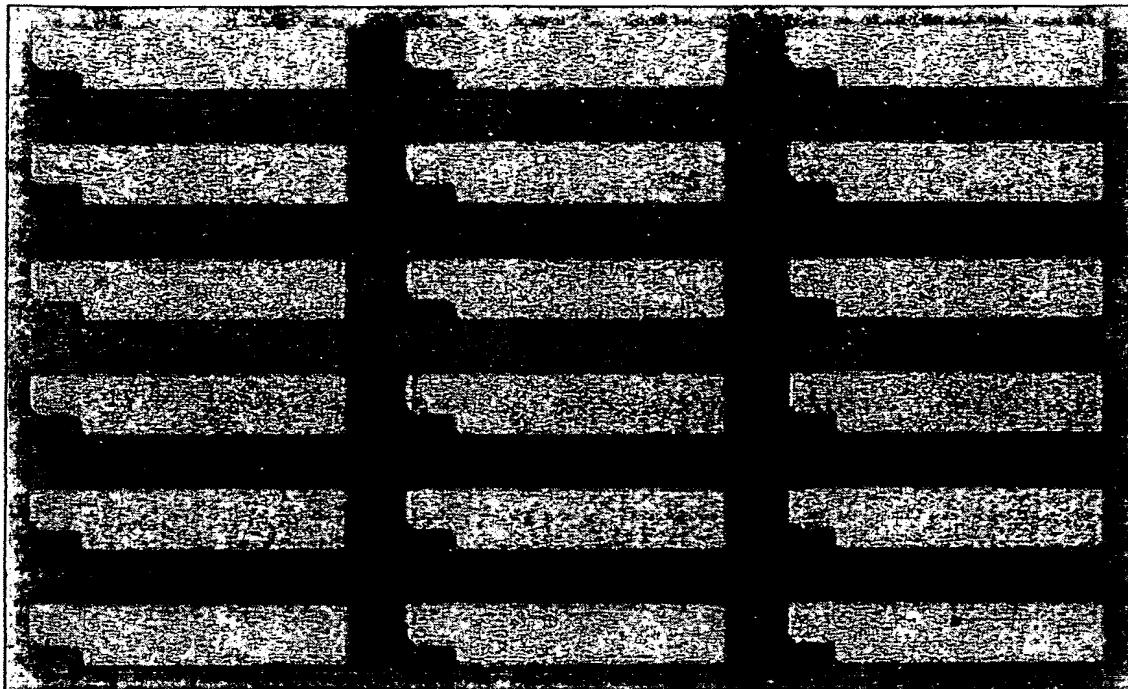


FIG.12B

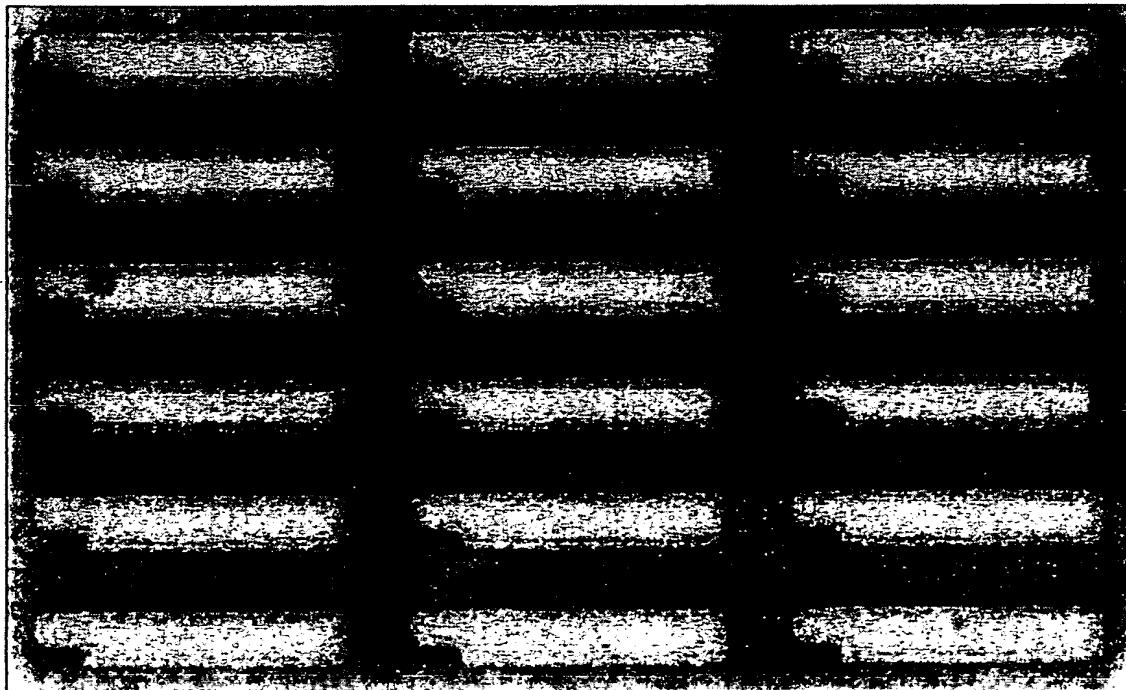


FIG.13

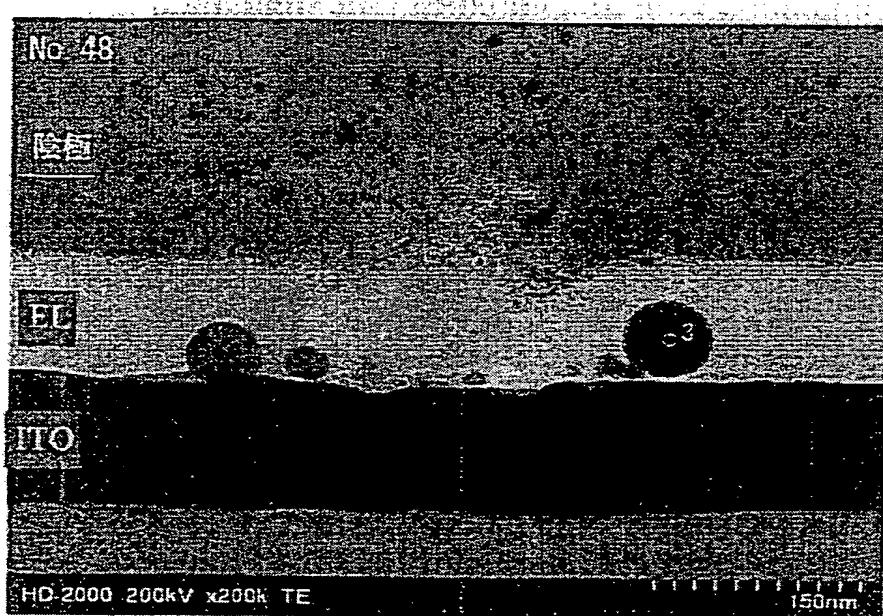


FIG. 14

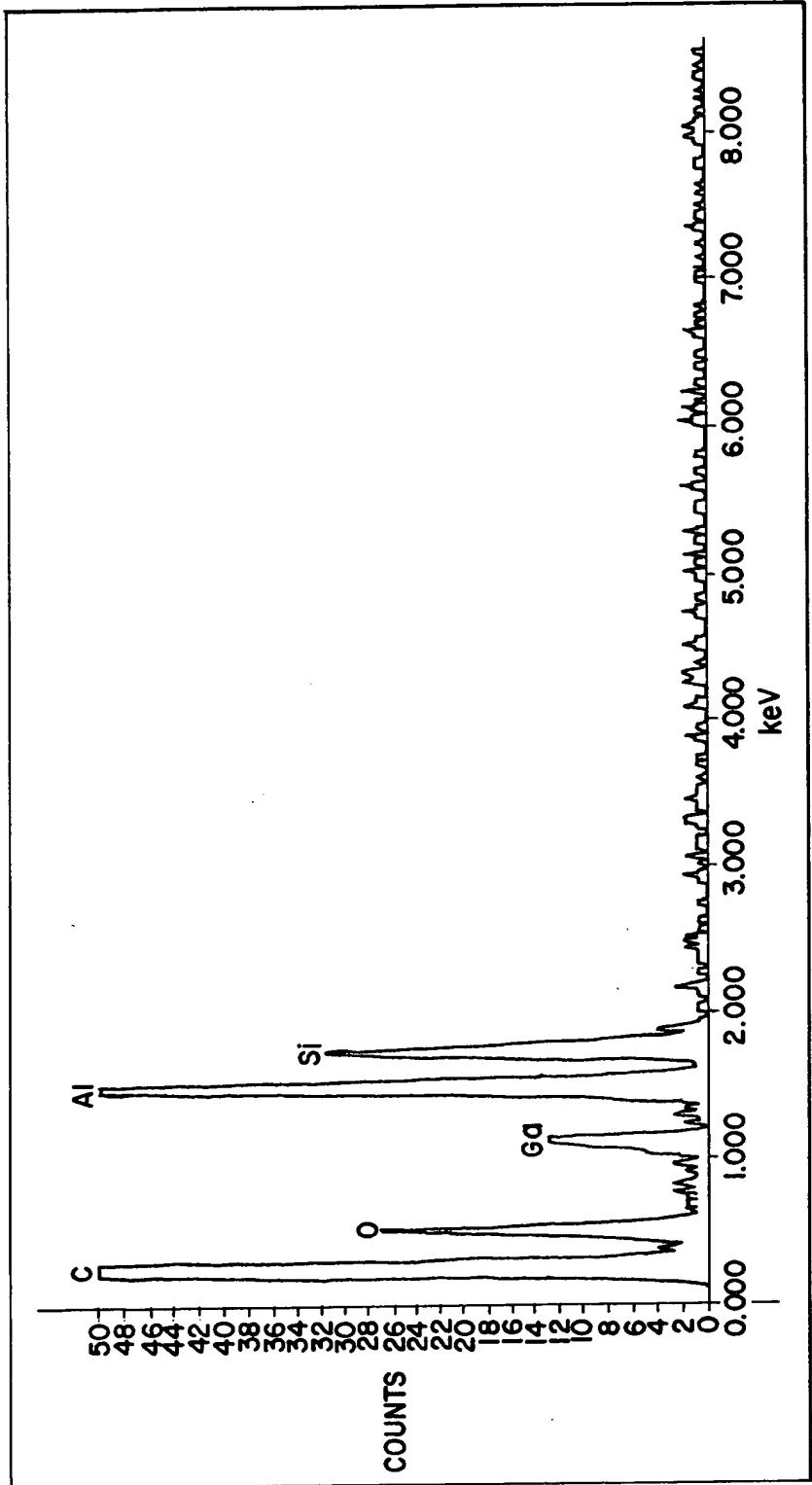


FIG. 15

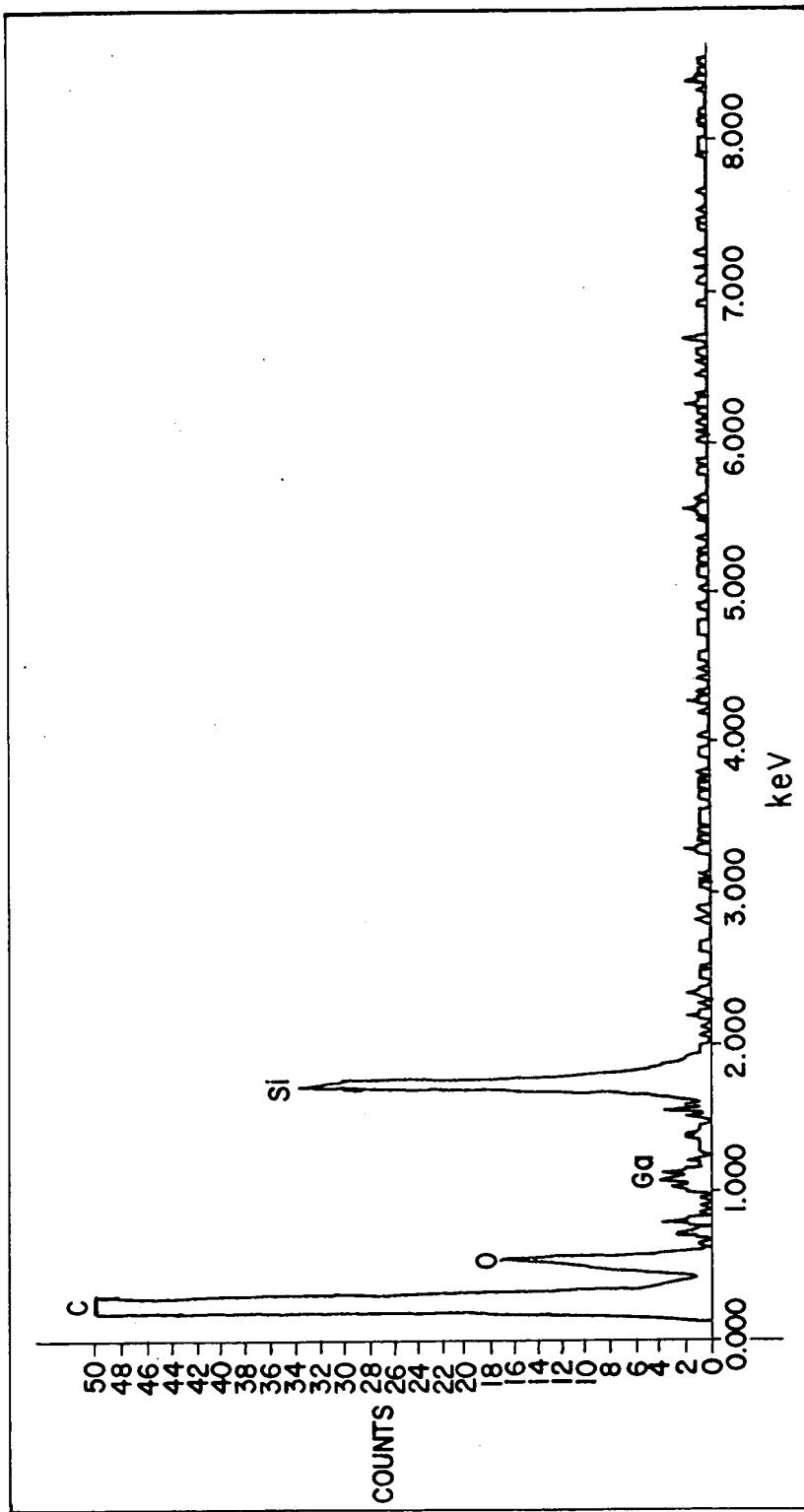
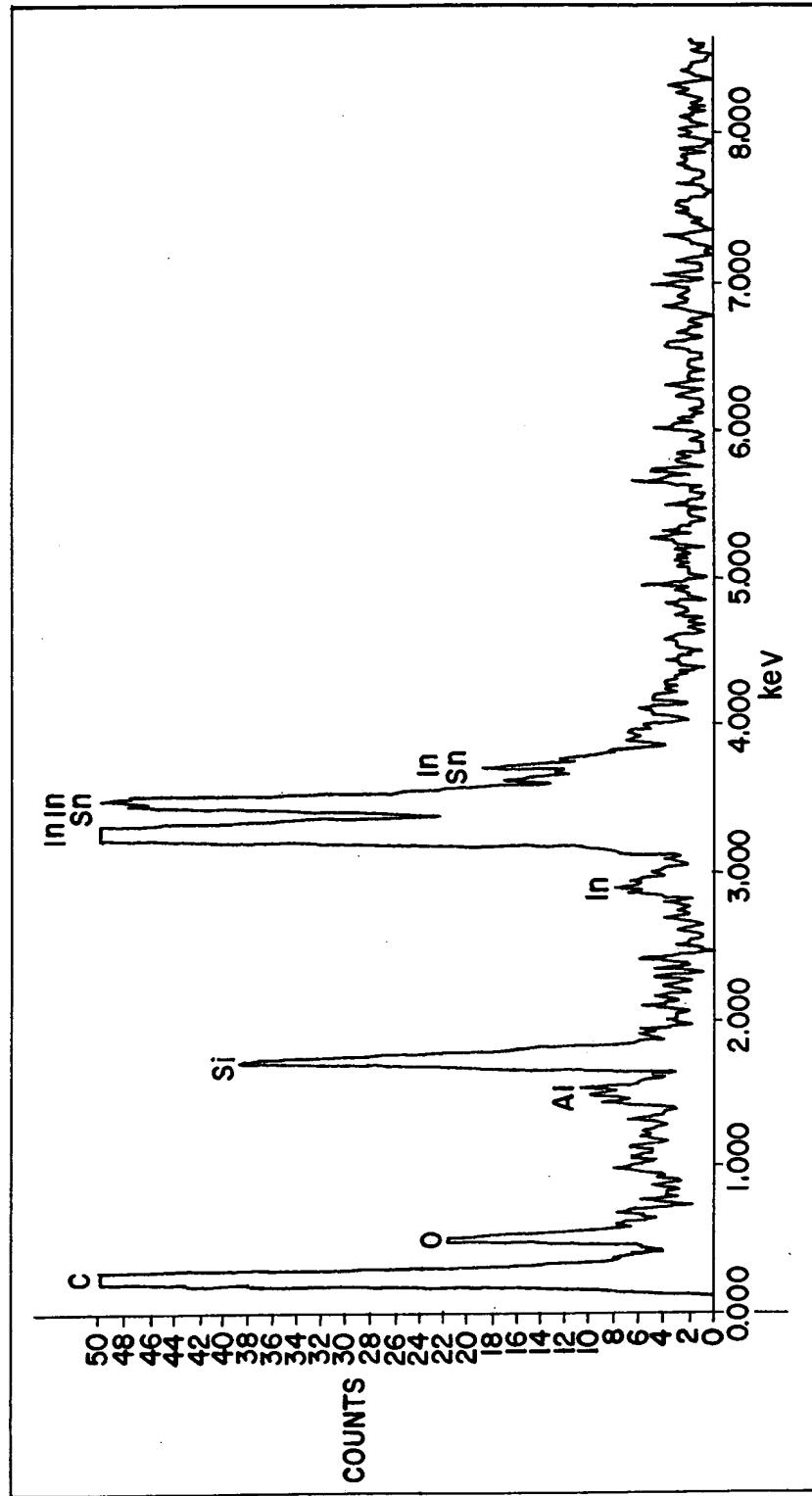


FIG. 16



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